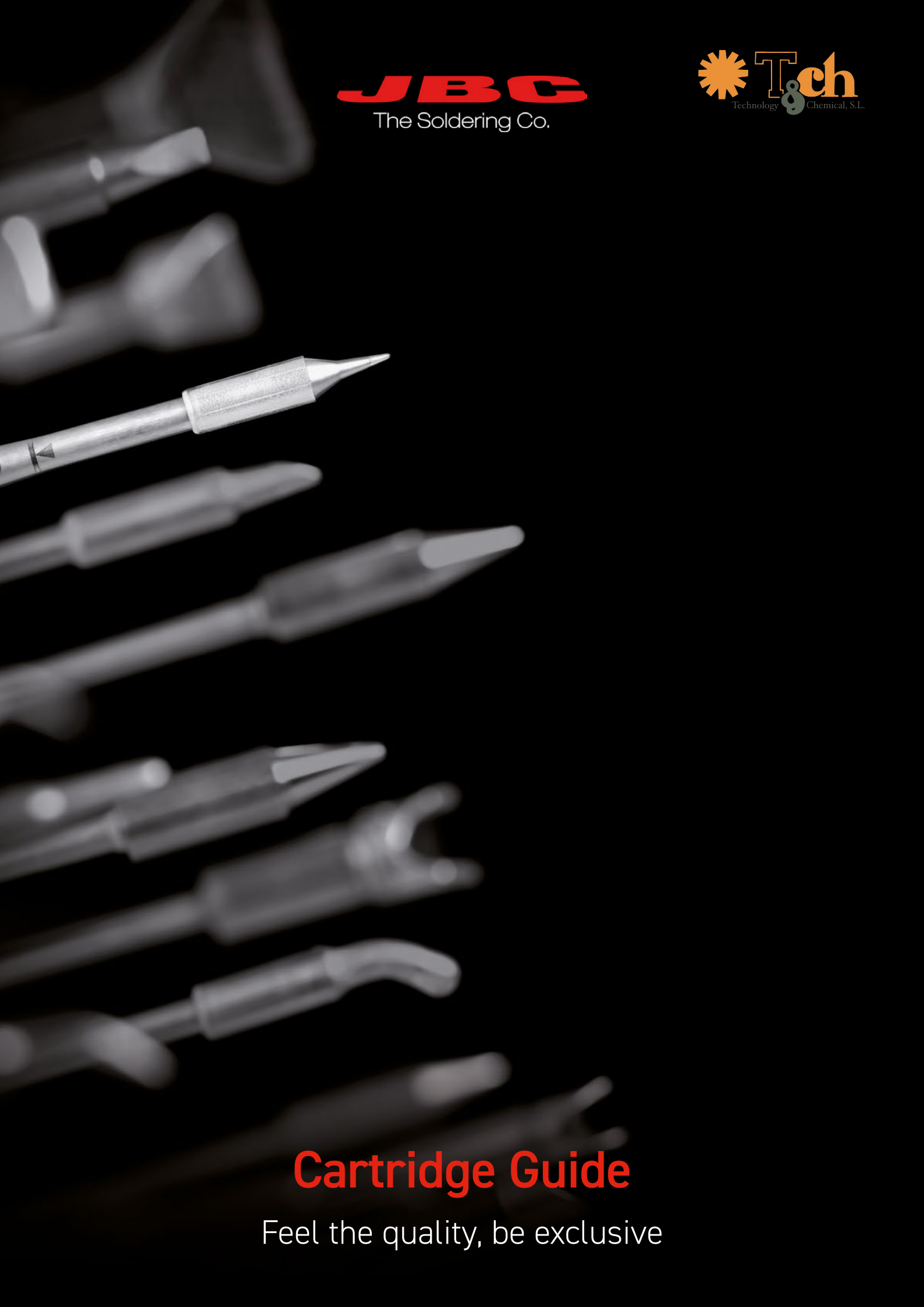


**JBC**  
The Soldering Co.



## **Cartridge Guide**

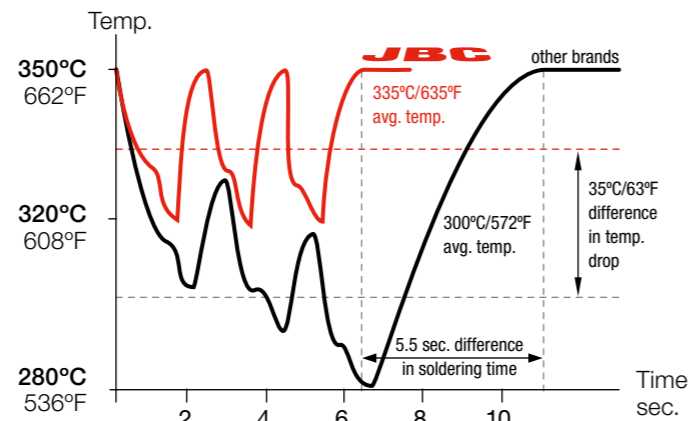
Feel the quality, be exclusive

# JBC Technology

## Most Efficient Soldering System

JBC Stations work with JBC Most Efficient Soldering System, which **recovers tip temperature extremely quickly**. This increases work efficiency and allows the user to work with lower temperatures.

**Efficient Temperature Control**  
Comparative process of 3 solder joints



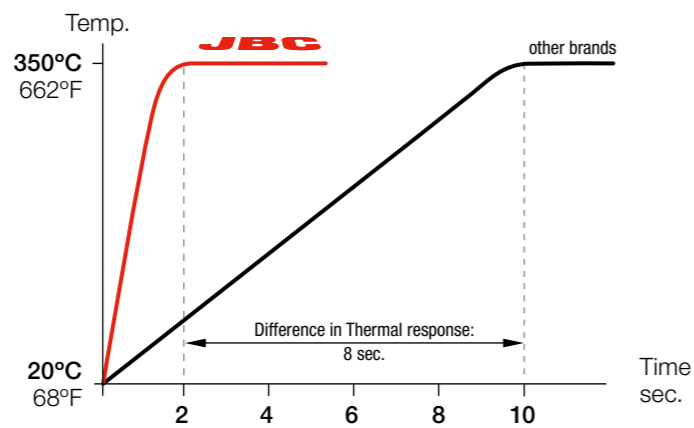
Tips with JBC Technology only drop 30°C (54°F) where others drop as much as 70°C (126°F).

Enhanced Temperature Efficiency → Increased Productivity + Better Quality

## Productivity

Short tip-to-sensor distance ensures extremely quick temperature recovery and an **accurate control**.

**Heating System Principles**  
350°C/662°F in 2 seconds



This graph compares JBC C210 Cartridge Range to the equivalent cartridges of the best competitor.

## Intelligent Heat Management

Thanks to automatic detection of the tool in the stand, JBC Soldering & Rework Stations allow the tools to enter **Sleep & Hibernation Modes** when not being used. As a result, tip life lasts up to 5 times longer.

### Sleep Mode

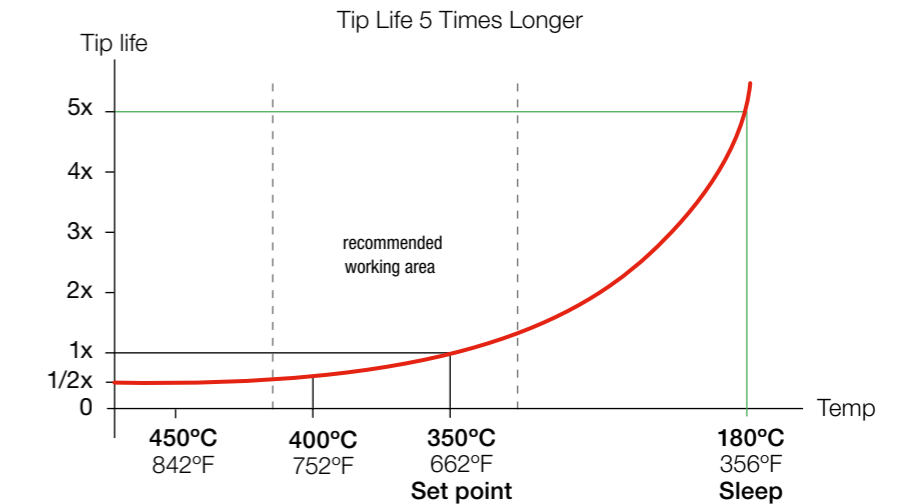
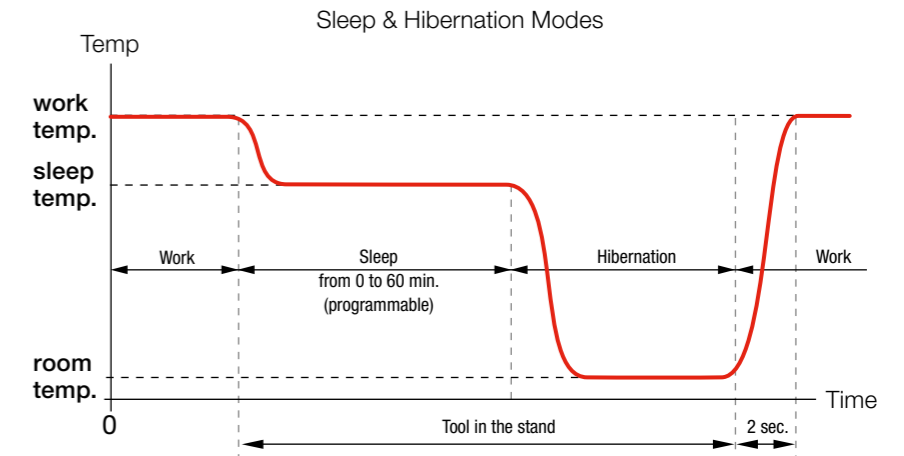
Sleep Mode **automatically lowers tip temperature** below the solder melting point when the tool rests in the stand. **It prevents the dissolution of the iron tip coating into molten solder.**

### Hibernation Mode

After a configurable period of tool inactivity in the stand, the tool enters Hibernation Mode. **It cuts off the power supply** making the tip reach room temperature, thus **preventing oxidation and saving energy.**

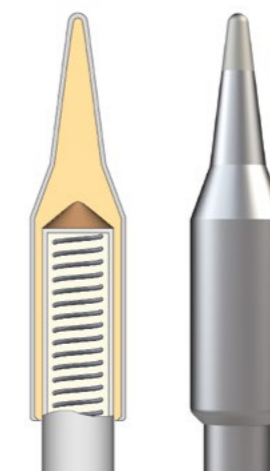
### Longer Tip life

Tip life increases exponentially by **using lower temperatures** as shown. Using Sleep Mode, the temperature is further reduced, which **multiplies tip life by 5.**



## Cartridges with long life & extended tip life

The essential part of the soldering iron is the tip. Therefore, JBC has **over 500 cartridge models of different shapes and sizes** to choose from, depending on each application. JBC has developed the most advanced technology based on the following principles:



- **Excellent Heat Transfer**  
The compact element reduces thermal barriers.
- **Instantaneous Heating**  
A fully-integrated thermal sensor in the heater ensures quick temperature recovery.
- **Great Durability**  
The intelligent algorithm control program extends tip life.

### A global organization at your service

JBC is a global company with a distributor network spanning 5 continents that guarantees a solid commercial organization with quick and efficient service.

### The power of experience

More than 90 years of experience have placed JBC at the technological forefront of tools for soldering and rework operations in electronics. Innovation, efficiency and reliability are the key features of a wide range of products which have been designed to satisfy the most demanding requirements of professionals.

### High technology, superior quality

Product perfection is one of the main objectives of JBC's improvement and development program. The R&D department has created the most innovative soldering technologies, which JBC is proud to present in this catalogue.



All JBC products comply with CE standards and ESD recommendations.

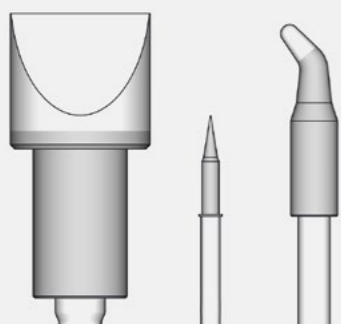


When you start working do not forget:

## Bigger is better

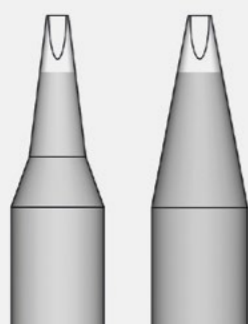
The bigger the solder tip, the better the thermal transfer. Select the tip that has the greatest contact area.

### Over 500 tips of different sizes, shapes and power



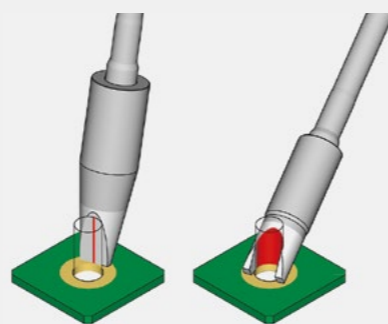
JBC Cartridges range from models for precision work to high power requirement applications.

### Geometry Slimness vs Efficiency



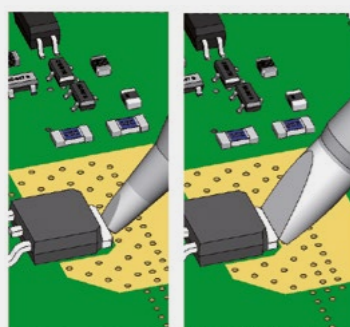
A tip with high-thermal efficiency makes your job up to **40% faster** than a tip with a slimmer geometry.

### Increase the contact surface Tip - Application



The bigger the contact surface that the tip has with the application, the higher the **thermal transfer**.

### Largest mass possible



The more mass the tip has, the more heat is accumulated and the **lower is the temperature drop**.

### Maintain tip surface clean and tinned



Remember that rusty and dirty surfaces reduce **heat transfer** to the solder joint.  
*(See JBC's cleaning methods on pages 8-9).*

This way you will be able to:

- ▶ Work at **lower temperatures** (350°C / 662°F).
- ▶ Obtain **better results in less time**.
- ▶ Improve **thermal performance**.
- ▶ Increase **temperature precision**.
- ▶ Reduce **collateral damage** (thermal shock on components and PCBs).

## Factors limiting tip life

### Working temperature

The higher the temperature, the greater the oxidation and corrosion. Work with the **lowest possible temperature** and choose the tip with the greatest contact area for each application. **Use thermally efficient tools** and keep tips clean of oxidation.

### Correct techniques

Too much pressure on the surface to solder can cause tip or plate breakage. Do not use the tip as a pointed object or a screwdriver. Choose the **right temperature and tip shape for each application**.

### Iron plate thickness

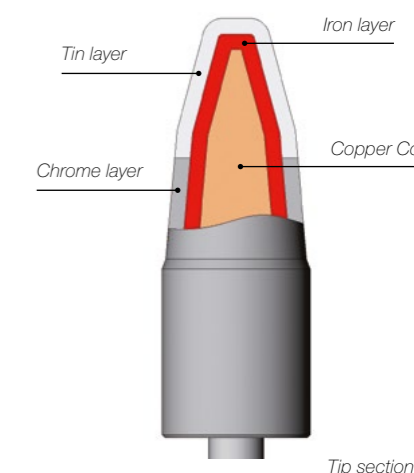
Iron plate wear shortens tip life by hollowing tips out. Do not use mechanical or chemical means to clean the tip. Use the **cleaning methods provided by the manufacturer** - such as brass wool, automatic tip cleaner or sponges.

### Oxidization

An oxidized soldering iron does neither wet nor transfer heat well (dewetting). The higher the temperature, the greater the risk of oxidation. **Always keep tips tinned while not in use** and take advantage of **JBC Sleep & Hibernation Modes**.

### Flux and solder alloy

Too much active flux can cause corrosion. **IPC recommends: ROL, REL and ORL**. Flux quantity inside small diameter solder wires might not be enough. **Provide compatible external flux if necessary**.



Tip section

Remember:

- ▶ Work with the **lowest possible temperature**.
- ▶ Use **thermally efficient tools**.
- ▶ Choose the **right temperature and tip shape for each application**.
- ▶ **IPC recommends: ROL, REL and ORL**.
- ▶ **Always keep tips tinned while not in use**.
- ▶ Take advantage of **JBC Sleep & Hibernation Modes**.
- ▶ **Too much pressure** on the surface to solder can cause **tip or plate breakage**.
- ▶ Use the **cleaning methods provided by the manufacturer**.





# Cleaning Systems

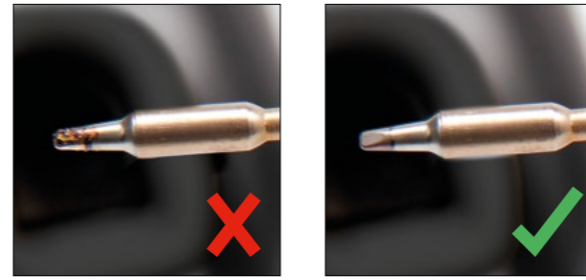
For good thermal transfer, keep the tip tinned thus free from oxides.

## Clean the tip in less than a second



With automatic cleaners you **save time** and optimize production.

## Improve heat transfer



A clean tip is always easier to tin, resulting in **higher quality solder joints**.

## CL Manual Tip Cleaner

A complete cleaning system with splashguard and antisplash membrane to keep the workspace clean and free of solder particles.



### Cleaning Methods

#### CL6210

##### Brass Wool

Very effective cleaning method. It leaves a small layer of solder on the tip to prevent oxidation between cleaning and rewetting.



#### S0354

##### Sponge

The least harmful cleaning method. Keep the sponge moist with distilled water when working to avoid tip wear.



## CLMS Automatic Junior Tip Cleaner with Fiber Brushes (non-metal)

The ideal partner to any soldering station.

### Two modes of operation

The motorized brushes start by pushing the button or by selecting the continuous mode.

Splashguard



### Save space

You can easily fit the tip cleaner into your workspace thanks to its reduced size.

### Brushes

#### CL4008

##### Fiber Brushes

The composition, size and thickness of the fibers ensure the **most efficient cleaning** and the least damage while cleaning the tip.



## Automatic Tip Cleaners

### CLMUP

#### Automatic Tip Cleaner with Fiber Brushes (non-metal)

Perform a thorough and **gentle tip cleaning** increasing heat transfer and maximizing the soldering quality.

### CLMU

#### Automatic Tip Cleaner with Metal Brushes

Perform a thorough and **strong cleaning** to recover the tip increasing heat transfer. The metal brushes supplied provide a **deep cleaning**.



### Sensor Mode

The sensor triggers brush rotation when tip approaches and automatically stops when the tip is removed.



### Vertical position

It also features a second position which facilitates vertical tip access.



### Keep your workspace clean

The locking mechanism on the brushes makes them **fast and easy to replace**.

The solder collector tray can be **easily emptied**.



### Brushes

#### CL2008 / CL2007

##### Fiber Brushes

provide a **soft cleaning**, especially recommended for regular usage to improve tip life. Supplied with CLMUP.



#### CL1008 / CL1007

##### Metal Brushes

provide a **thorough cleaning to recover the tip**, increasing heat transfer. Supplied with CLMU.





Our Cartridge Range is steadily growing as we are determined to respond to our clients' specific needs, cooperating closely with them to create **the right solution.**





## C470 Cartridge Range

for **T470** HD Handles and **HT470** HD Thermal Tweezers

	Ref.	Description	Image and dimensions	Suggested components	Compatible with
	<b>C470001</b>	Conical Cartridge Ø 1.7 mm Ø 0.067 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470008</b>	Conical Bent Cartridge Ø 3.5 mm Ø 0.138 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470013</b>	Chisel Cartridge 2 x 0.9 mm 0.079 x 0.035 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470036</b>	Chisel Cartridge 2 x 1 mm 0.079 x 0.039 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470014</b>	Chisel Cartridge 4 x 1.3 mm S1 0.157 x 0.051 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470040</b>	Chisel Cartridge 4 x 1.3 mm S2 0.157 x 0.051 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470035</b>	Chisel Cartridge 4 x 2.5 mm 0.157 x 0.098 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N

## C470 Cartridge Range for T470 HD Handles and HT470 HD Thermal Tweezers

	Ref.	Description	Image and dimensions	Suggested components	Compatible with
	<b>C470017</b>	Chisel Cartridge 5 x 1.2 mm 0.197 x 0.047 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470009</b>	Chisel Cartridge 5.5 x 1.5 mm 0.216 x 0.059 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470002</b>	Chisel Cartridge 6 x 1.5 mm 0.236 x 0.059 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470015</b>	Chisel Cartridge 6 x 1.7 mm 0.236 x 0.067 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470004</b>	Chisel Cartridge 7.5 x 1.5 mm 0.295 x 0.059 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470016</b>	Chisel Cartridge 7.5 x 1.7 mm 0.295 x 0.067 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470058</b>	Chisel Cartridge 8 x 2.5 mm 0.315 x 0.098 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470039</b>	Chisel Cartridge 8.5 x 2.5 mm 0.335 x 0.098 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N

**C470 Cartridge Range for T470 HD Handles and HT470 HD Thermal Tweezers**

Ref.	Description	Image and dimensions	Suggested components	Compatible with
<b>C470006</b>	Chisel Cartridge 10 x 2.5 mm 0.394 x 0.098 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470021</b>	Chisel Cartridge 12 x 4 mm 0.472 x 0.157 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470007</b>	Chisel Cartridge 15.5 x 2.5 mm 0.610 x 0.098 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470067</b>	Chisel Cartridge 15.5 X 2.5 mm 0.610 x 0.098 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N, HT470
<b>C470022</b>	Chisel Cartridge 28 x 4 mm 1.102 x 0.157 in		Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470034</b>	Chisel Bent Cartridge 3.5 x 1.5 mm 0.138 x 0.059 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470018</b>	Chisel Bent Cartridge 8.9 x 1.7 mm 0.350 x 0.067 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470019</b>	Bevel Cartridge Ø 3.5 mm Ø 0.138 in		General use	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N

**C470 Cartridges Range for T470 HD Handles and HT470 HD Thermal Tweezers**

Ref.	Description	Image and dimensions	Suggested components	Compatible with
<b>C470003</b>	Bevel Cartridge Ø 7.5 mm Ø 0.295 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470056</b>	Bevel Cartridge Ø 10 mm Ø 0.394 in		Wide area Shield desoldering Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470028</b>	Barrel Cartridge Ø 1.2 mm Ø 0.047 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470020</b>	Barrel Cartridge Ø 2.4 mm Ø 0.094 in		Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470048</b>	Barrel Cartridge Ø 3.4 mm Ø 0.134 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470033</b>	Barrel Cartridge Ø 3.65 mm Ø 0.144 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470055</b>	Barrel Cartridge Ø 4 mm Ø 0.157 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470030</b>	Barrel Cartridge Ø 5 mm Ø 0.197 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N

**C470 Cartridges Range for T470 HD Handles and HT470 HD Thermal Tweezers**


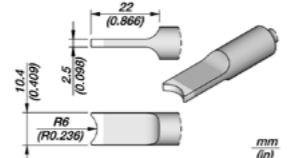
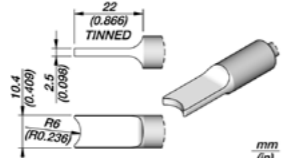
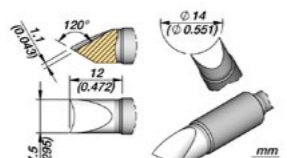
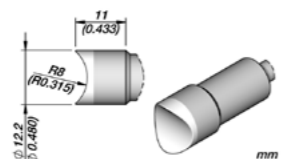
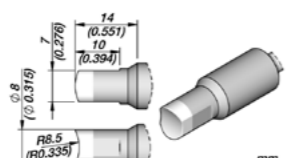
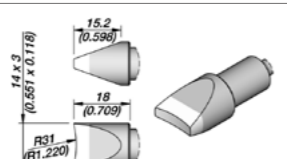

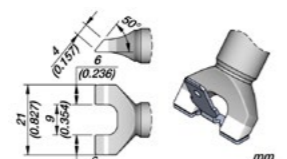
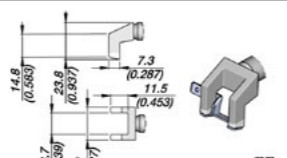

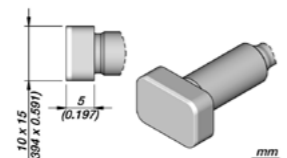
	Ref.	Description	Image and dimensions	Suggested components	Compatible with
	<b>C470049</b>	Barrel Cartridge Ø 5.2 mm Ø 0.205 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470037</b>	Barrel Cartridge Ø 8 mm Ø 0.315 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470041</b>	Barrel Cartridge Ø 12.5 mm Ø 0.492 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470061</b>	Knife Cartridge 10.6 mm 0.417 in		Drag Soldering	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470064</b>	Blade Cartridge 10 mm 0.394 in		Pad cleaning Connector desoldering	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N, HT470
	<b>C470059</b>	Blade Cartridge 20 mm 0.787 in		Pad cleaning Connector desoldering	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N, HT470
	<b>C470023</b>	Blade Cartridge 32 mm 1.260 in		Pad cleaning Connector desoldering	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N, HT470
	<b>C470063</b>	Blade Cartridge 37 mm 1.457 in		Pad cleaning Connector desoldering	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N, HT470

**C470 Cartridge Range for T470 HD Handles and HT470 HD Thermal Tweezers**

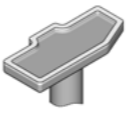
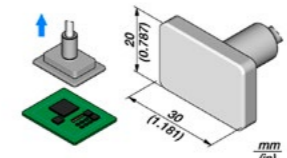
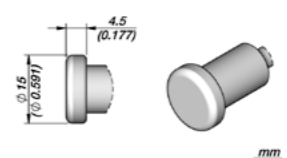
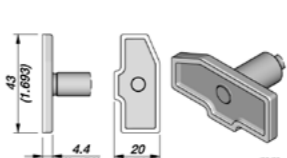

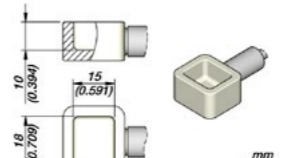
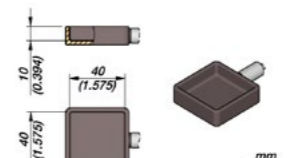

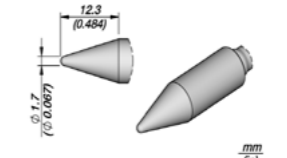
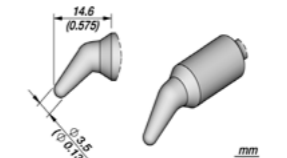
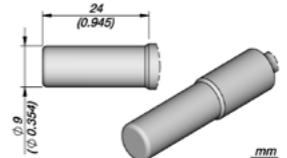

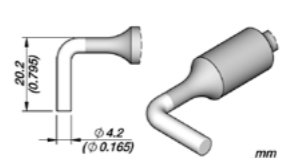
	Ref.	Description	Image and dimensions	Suggested components	Compatible with
	<b>C470046</b>	Single Flat Cartridge 7.5 mm 0.295 in		General use Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N, HT470
	<b>C470050</b>	Blade Cartridge Ø 3.8 mm Ø 0.150 in		Cable Connectors	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N, HT470
	<b>C470043</b>	Drag Cartridge 1.1 x 10 mm 0.043 x 0.394 in		Wire soldering	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470031</b>	Pin/Connector Cartridge Ø 3.3 mm Ø 0.126 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470045</b>	Pin / Connector Cartridge Ø 3.5 mm Ø 0.138 in		Through-hole Male connector	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470042</b>	Pin/Connector Cartridge Ø 4.8 mm Ø 0.189 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N, HT470
	<b>C470066</b>	Pin/Connector Cartridge Ø 5.5 mm Ø 0.216 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
	<b>C470065</b>	Pin/Connector Cartridge Ø 8.5 mm Ø 0.335 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N



**C470 Cartridge Range for T470 HD Handles and HT470 HD Thermal Tweezers**

Ref.	Description	Image and dimensions	Suggested components	Compatible with
 <b>C470012</b>	Pin/Connector Cartridge R. 6 mm S1 R. 0.236 in		Cables Connectors	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470038</b>	Pin/Connector Cartridge R. 6 mm S2 R. 0.236 in		Wide area Cables Connectors	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470047</b>	Pin/Connector Cartridge Ø 14 mm Ø 0.551 in		Cable Through-hole	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470010</b>	Pin/Connector Cartridge R. 8 mm R. 0.315 in		Cables connectors	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470052</b>	Pin/Connector Cartridge R. 8.5 mm R. 0.335 in		Cables connectors	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470029</b>	Pin/Connector Cartridge R. 31 mm R. 1.220 in		Connectors	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
 <b>C470051</b>	Faston Terminal Cartridge 21 mm 0.827 in		Connectors	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470070</b>	Faston Terminal Cartridge 21 mm 0.827 in		Connectors	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
 <b>C470044</b>	RF Shield Removal Cartridge 10 x 15 mm 0.394 x 0.591 in		Shield desoldering Metal PCB Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N

**C470 Cartridge Range for T470 HD Handles and HT470 HD Thermal Tweezers**

Ref.	Description	Image and dimensions	Suggested components	Compatible with
 <b>C470057</b>	RF Shield Removal Cartridge 20 x 30 mm 0.787 x 1.181 in		Shield desoldering Metal PCB Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470005</b>	RF Shield Removal Cartridge Ø 15 mm Ø 0.591 in		Shield desoldering Metal PCB Sheet metal	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470027</b>	RF Shield Removal Cartridge 43 x 20 mm 1.693 x 0.787 in		Shield desoldering	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
 <b>C470SP01</b>	Solder Pot Cartridge 15 x 18 mm 0.591 x 0.709 in		Tinning wires Desoldering Through-hole Multipin components	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470SP42</b>	Solder Pot Cartridge 40 x 40 mm 1.575 x 1.575 in		Tinning wires Desoldering Through-hole Multipin components	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
 <b>C470025</b>	Heat Staking Cartridge Ø 1.7 mm Ø 0.067 in		Plastics	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470026</b>	Heat Staking Cartridge Ø 3.5 mm Ø 0.138 in		Plastics	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
<b>C470032</b>	Heat Staking Cartridge Ø 9 mm Ø 0.354 in		Plastics	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N
 <b>C470011</b>	Hook Cartridge Ø 4.2 mm Ø 0.165 in		Difficult to reach	Station: HDE Tools: T470, T470S, T470F, T470M, T470Z, T470N